

Date: Thursday, 1/17/2008 3:31:58 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: 1/2 " FOAM SEAL		
Job Number	: 36852					
Estimate Number	: 10137					
P.O. Number	:		Part Number	: D2463		
This Issue	: 1/17/2008	S.O. No. :	Drawing Number	: D2463 REV A		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: / /	Type :	Drawing Revision	: A		
Previous Run	: 34305		Material	:		
Written By	:		Due Date	: 1/31/2008 Qty: 500 Um: Each		
Checked & Approved By	: <u>KJ</u> 08/01/18					
Comment	: Est: B 99.02.18 Changed Inspection Level DM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PG	PURCHASING	
		Comment: PURCHASING Issue P/O: <u>5488</u> Purchase part as per Dwg D2463 Possible Supplier: Accurate Rubber P/N:451500007 Material release note required	<u>08/01/18 500 ft</u>
2.0	451500007	SEAL	
		Comment: Qty.: 1.0000 f(s)/Unit Total : 500.0000 f(s) 1/2 " FOAM SEAL	
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Receive & Inspect for Transit Damage Ensure Material Release Note is attached	<u>08/01/30 500</u>
4.0	QC6	DIMENSIONAL CHECK	
		Comment: DIMENSIONAL CHECK	<u>08/01/31 x500</u>
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>404</u>	<u>08/01/31 SCP (500x)</u>

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 08/02/01
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: 1/2 " FOAM SEAL

Job Number: 36852

Part Number: D2463

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



500

Comment: FINAL INSPECTION/W/O RELEASE

Dos/dar01

Job Completion



208/01/31

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

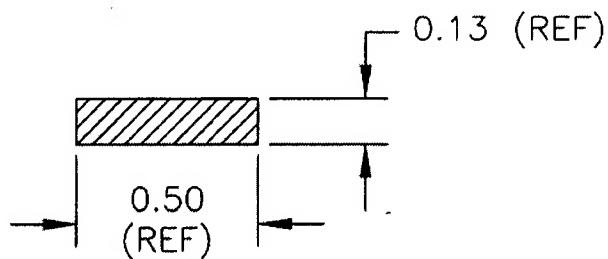
NOTE: Date & initial all entries



DESIGN KE	DRAWN BY KE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2463	REV. A SHEET 1 OF 1
DATE 98.09.09		TITLE NEOPRENE SEAL	SCALE NTS
A	98.09.09	NEW ISSUE	

RELEASED
98.09.30 KE

SPECIFICATION CONTROL DRAWING



D2463-XXXX CLOSED CELL NEOPRENE SEAL
LENGTH

EG: 87.5" LONG: D2463-0875
10" LONG: D2463-0100

POSSIBLE SUPPLIERS:
ACCURATE RUBBER

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 36852



www.acrgroup.ca

12771 No. 5 Road
Richmond, B.C.
Canada V7A 4E9

Tel: 604-274-9955
Fax: 604-274-1013
Toll Free: 1-888-478-2237

PACKING SLIP

CUSTOMER COPY

PACKING SLIP

00127516

CUSTOMER NO.

10750

PST# OOP

S DART AEROSPACE LTD
O 1270 ABERDEEN STREET
L HAWKESBURY, ON K6A 1K7
D Canada
T
O

S DART AEROSPACE LTD
H 1270 ABERDEEN STREET
I HAWKESBURY, ON K6A 1K7
P Canada

DATE		SHIP VIA		TERMS	
01/23/08	PURCHASE ORDER NUMBER	ACR GROUP INC.	NET 30 DAYS	SALES PERSON	
PURCHASE ORDER NUMBER		DATE ORDERED			SALES PERSON
2000005488		01/21/08	00127516		KATHY
QUANTITY ORDERED	SHIPPED	B.O.	DESCRIPTION	UNIT	UNIT PRICE AMOUNT
10	10	/	451500007 1/8" X 1/2" C.C. NEO. SPONGE ADH. BACK (50' /ROLL) 24R./CS.	RO	
<p><i>C-81-1/30</i> <i>1 CTN 4#</i></p> <p><i>10</i></p>					
<p>SUBTOTAL</p> <p>GST</p>					
<p>FREIGHT: Collect</p> <p>TOTAL AMOUNT</p>					

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Specialists in Bonding Natural and Synthetic Rubber To Metal
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12771 No. 5 Road
Richmond, B.C.
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Tel : (604) 274-9955
Fax : (604) 274-1013

CERTIFICATE OF COMPLIANCE

Date : 01/23/2008

Customer : Dart Aerospace LTD

Customer P.O. # : PO00005488

ACR W.O. # : 127516 Item # : 451500007

Item Description: 1/8" x 1/2" C.C.NEO. Sponge Adh. Back (50' Roll)

ACR Compound : NEO Sponge

Date Shipped: 01/23/2008

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.

A handwritten signature in black ink, appearing to read "M. Ahmadi".

Mohsen Ahmadi

(ACR GROUP INC. REPRESENTATIVE)